



First of all, check the fork steerer tube does not have burrs, is dry and free of grease.

1. We recommend using this configuration (1) when mounting the stem, so your fork steerer tube will be long enough for next use and the contact surface between the stem and the tube will increase the stiffness of the assembly. Place the fork tube 1 - 3mm above the stem, then put the 5mm spacer and the headset plug before tightening following the torque recommended by the manufacturer of the headset.
- 1-b. When using this configuration (1-b) without upper spacer, be careful not to have a compression set greater than 2mm, at the risk of weakening the whole assembly.
2. Be careful the handlebar is dry and free of grease; orient it in your preferred position.
3. It is possible to use a marker to place a small mark on the handlebar, so as to keep the same position during future disassembly.
4. Tighten the 4 screws of the face clamp **successively steps by steps**, forming a **cross until reaching 5.5 Nm**.
5. After tightening, it must appear identical play at the top and bottom of the stem.
6. Align the stem with the front wheel and tighten the 2 rear screws **successively steps by steps to 5.5 Nm**.

**Warning**

Do not use shorter screws. If you wish to replace the screws, please contact your Cydonia dealer.

**Maintenance**

Periodically check the tightening of the screws. Be careful not to over tighten the screws. Periodically apply some grease to the threads of the screws. Periodically inspect your components, especially after a crash. If you find anything suspicious, go to your Cydonia dealer or contact us directly from our website.

**Warranty**

All Cydonia components are warranted 1 (one) year from the date of purchase against defects in workmanship and materials. This warranty is limited to the first purchaser. Proof of purchase is required. The product must be returned to its place of purchase or to us directly to process any warranty claim. This warranty does not cover defects resulting from improper or abusive use, modification, lack of preventive maintenance or routine maintenance or failure to comply with assembly instructions and appropriate procedures, and products used in competition or for commercial purposes. No compensation can be claimed as damages for any reason. The guarantee does not cover the de-colorization of the colors.

